



DPC LA JOSEFINA
OPERACIONES CORPORATIVAS

Installed Capacity
Business Target 2008



RICATY
PROCESOS

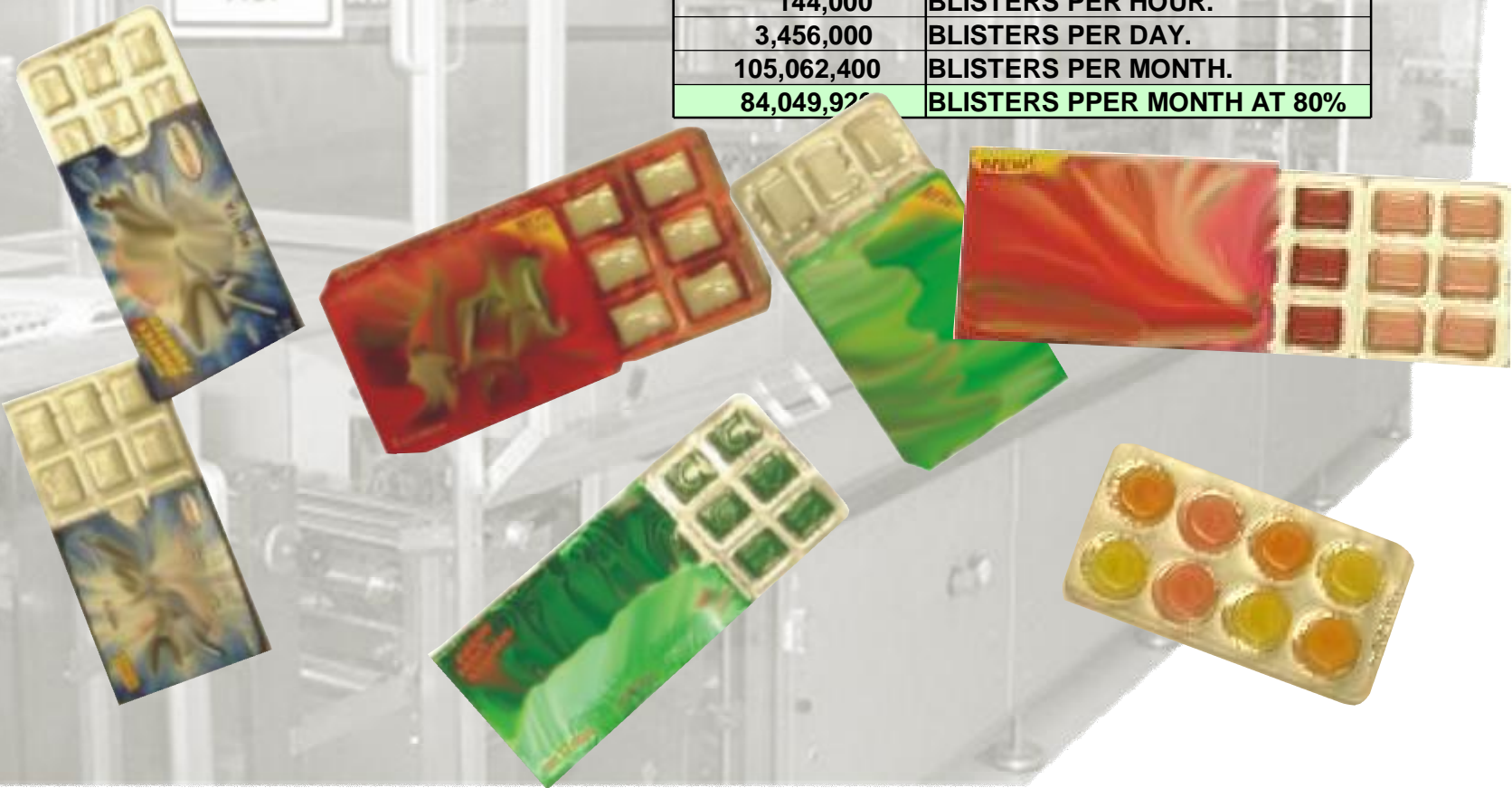
1. Blister Packing
2. Form, Fill and Seal Packing; Collective Packing
3. Horizontal Flow Wrapping
4. Shrink Wrapping
5. Labeling
6. Vials Counting and Packing
7. Manual Blister Sleeving
8. Miscellaneous Manual Packing Activities
9. Technical Support for your specific process.
10. ADS Logistics
11. Growing Plans

La Josefina
Services and Capacities

Blister Packing

MACHINE NUMBER	EQUIPMENT DESCRIPTION	BLISTER / MINUTE
1	BLISTER THERMOFORMING	320
2	BLISTER THERMOFORMING	320
3	BLISTER THERMOFORMING	320
4	BLISTER THERMOFORMING	320
5	BLISTER THERMOFORMING	320
6	BLISTER THERMOFORMING	320
7	BLISTER THERMOFORMING	480

TOTAL CAPACITY:	2,400	BLISTERS PER MINUT.
	144,000	BLISTERS PER HOUR.
	3,456,000	BLISTERS PER DAY.
	105,062,400	BLISTERS PER MONTH.
	84,049,920	BLISTERS PPER MONTH AT 80%



MACHINE NUMBER	EQUIPMENT DESCRIPTION	BAGS/ MINUTE
1	VERTICAL FORM, FILL AND SEAL MACHINE TOGETHER WITH A MULTIHEAD WEIGHER	40
2	VERTICAL FORM, FILL AND SEAL MACHINE, VOLUMETRIC FEEDING FOR SAMPLING PROGRAMS AND PROMOT	100
3	VERTICAL FORM, FILL AND SEAL MACHINE, VOLUMETRIC FEEDING FOR SAMPLING PROGRAMS AND PROMOT	100
4	VERTICAL FORM, FILL AND SEAL MACHINE, VOLUMETRIC FEEDING FOR SAMPLING PROGRAMS AND PROMOT	100
5	VERTICAL PACKING MACHINE, VOLUMETRIC FEEDING FOR LOLLY POPS AND POWDER	60
6	VERTICAL PACKING MACHINE, VOLUMETRIC FEEDING FOR LOLLY POPS AND POWDER	60
7	VERTICAL PACKING MACHINE, VOLUMETRIC FEEDING FOR LOLLY POPS AND POWDER	60
8	VERTICAL PACKING MACHINE WITH A BUCKET RAIL FOR MULTIPARKS	50
TOTAL CAPACITY		570
		BAGS PER MINUTE
		34,200
		BAGS PER HOUR
		820,800
		BAGS PER DAY
		24,952,320
		BAGS PER MONTH
		19,961,856
		BAGS PER MONTH AT 80%

Form, Fill and Seal Packing Collective Packing



MACHINE NUMBER	EQUIPMENT DESCRIPTION	FLOW PACK PER MINUT
1	FLOW WRAPPING MACHINE	70
2	FLOW WRAPPING MACHINE	70
3	FLOW WRAPPING MACHINE	70
4	FLOW WRAPPING MACHINE	500

TOTAL CAPACITY:		710	FLOW PACKS PER MINUTE.
		42,600	FLOW PACKS PER HOUR.
		1,022,400	FLOW PACKS PER DAY.
		31,080,960	FLOW PACKS PER MONTH.
		24,864,768	FLOW PACKS PER MONTH AT 80%



Flow Wrapping

MACHINE NUMBER	EQUIPMENT DESCRIPTION	PPM
1	AUTOMATIC SHRINK WRAPPING MACHINE	90
2	AUTOMATIC SHRINK WRAPPING MACHINE	90
3	SEMI-AUTOMATIC SHRINK WRAPPING MACHINE	8
4	SEMI-AUTOMATIC SHRINK WRAPPING MACHINE	8
5	SEMI-AUTOMATIC SHRINK WRAPPING MACHINE	8
6	SEMI-AUTOMATIC SHRINK WRAPPING MACHINE	8
7	SEMI-AUTOMATIC SHRINK WRAPPING MACHINE	8
8	SEMI-AUTOMATIC SHRINK WRAPPING MACHINE	8
9	SEMI-AUTOMATIC SHRINK WRAPPING MACHINE	8
10	SEMI-AUTOMATIC SHRINK WRAPPING MACHINE	8
11	SEMI-AUTOMATIC SHRINK WRAPPING MACHINE	8
12	SEMI-AUTOMATIC SHRINK WRAPPING MACHINE	8
13	SEMI-AUTOMATIC SHRINK WRAPPING MACHINE	8
14	SEMI-AUTOMATIC SHRINK WRAPPING MACHINE	8
15	SEMI-AUTOMATIC SHRINK WRAPPING MACHINE	8

TOTAL CAPACITY:		284	PER MINUTE
		17,040	PER HOUR.
		408,960	PER DAY.
		12,432,384	PER MONTH.
		9,945,907	PER MONTH AT 80%



Shrink Wrapping

MACHINE NUMBER	EQUIPMENT DESCRIPTION	LABELS PER MINUT
1	"U" TYPE LABELING MACHINE	95
2	SHRINKING TUNNEL FOR THERMO-LABEL	50
3	SHRINKING TUNNEL FOR THERMO-LABEL	50
4	SHRINK SLEEVE / TAMPER EVIDENT BAND APPLICATOR	80
5	MANUAL LABELING	TBD
TOTAL CAPACITY		275 LABEL / MINUT
		16,500 LABEL / HOUR
		396,000 LABEL / DAY
		12,038,400 LABEL / MONTH
		9,630,720 LABEL / MONTH AT 80%

Labeling



MACHINE NUMBER	EQUIPMENT DESCRIPTION	COUNTS / MINUTE
1	COUNTING MACHINE	95
2	COUNTING MACHINE	95
3	COUNTING MACHINE	95
4	COUNTING MACHINE	95
5	COUNTING MACHINE	60
6	MANUAL PACKING (VIALS)	TBD
TOTAL CAPACITY		440
		26,400
		633,600
		19,261,440
		15,409,152
		COUNTS / MINUTE
		COUNTS / HOUR
		COUNTS / DAY
		COUNTS / MONTH
		COUNTS / MONTH AT 80%
NOTE: MANUAL CAPACITIES ARE ADJUSTED TO EACH SPECIFIC COLUME REQUIRED		

Vials Counting & Packaging



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Miscellaneous Manual Packing Activities

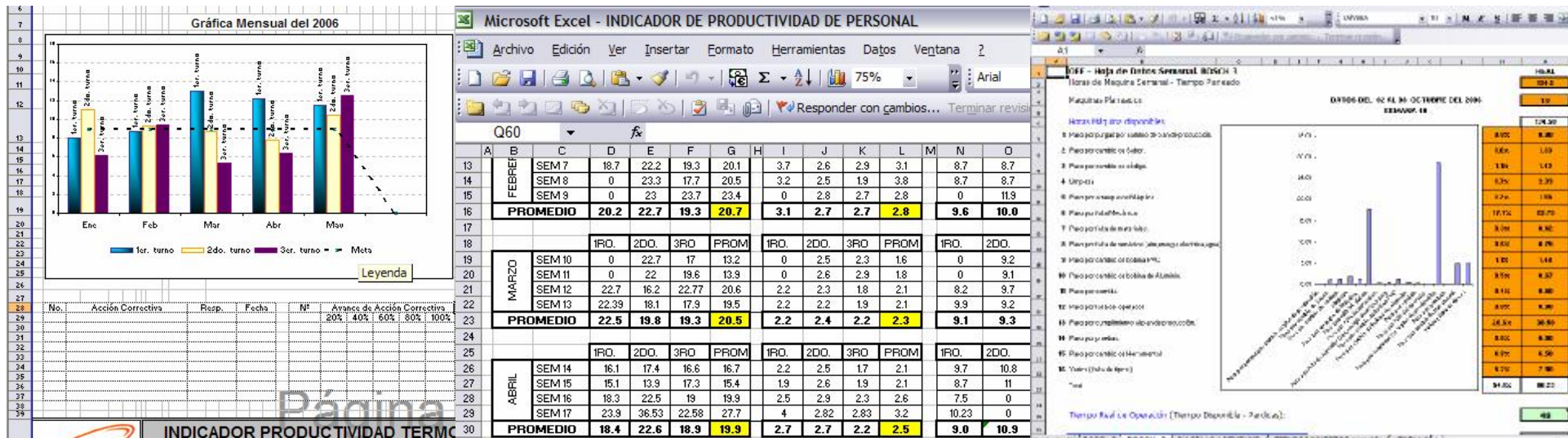


ACTIVITY NUMBER	ACTIVITY
1	DISPLAY MANUAL PACKING
2	MASTER CASE MANUAL PACKING
3	BULK PACKING
4	PRODUCT PROMOTIONS ASSEMBLING.
5	NEW STRUCTURES IDEAS
6	SAMPLING PROGRAMS
7	NEW PRODUCT AND PACKAGING MATERIALS TRY OUTS.
8	CODING

NOTE: LA JOSEFINA HAS A GREAT HEAD COUNT MANAGING CAPACITY FOR THESE KIND OF ACTIVITIES. THIS FACTOR LEAD US TO BE ABLE TO OFFER AN OUTSTANDING SUPPORT TO OUR CLIENTS.

Professional and Technical Support

ACTIVITY	DESCRIPTION ACTIVITY
1	COST ANALYSIS
2	CONTRACT MANAGING
3	QUALITY SURVEYS
4	INDUSTRIAL ENGINEERING SURVEYS
5	WE PARTICIPATE IN SAVING AND IMPROVMENT PROGRAMS.
6	TECHNOLOGY USAGE STUDIES
7	PACKAGING DEVELOPMENT PROGRAMS
8	ATTENTION OF SUPPLIERS AND VISITS
9	SPECIAL RAW MATERIALS PROVIDING
10	MANAGING, FINANCING AND LOGISTICS



ADS LOGISTICS

ADMINISTRACION DE SISTEMAS LOGISTICOS

ACTIVITY	ACTIVITY DESCRIPTION
1	PRODUCTION PLAN ADMINISTRATION
2	MATERIALS TRACKING AND MANAGING
3	TRANSPORTATION
4	WAREHOUSING
5	INVENTORY MANAGING AND CONTROL
6	SHIPPING
7	REPORTS



Growing Plans



New Industrial Plant *Complejo Industrial La Ciénega*